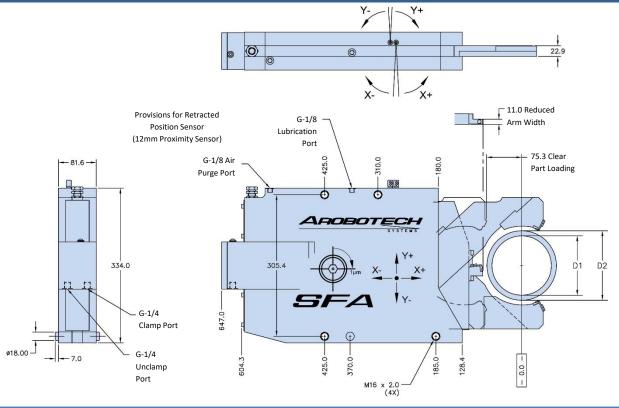
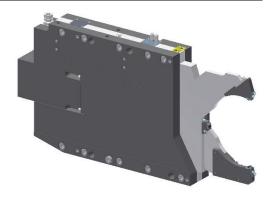
Grinding AUTO REST® GR-6400-000



Nest Set			1	2	3	4	5	6	7
Minimum Clamp Diameter	D1	mm	105	110	120	130	140	152	162
Maximum Clamp Diameter	D2	mm	115	120	130	140	150	162	172

X-Axis Adjustment per Screw Rotation	mm	0.004		
X-Axis Adjustment Total	mm	±0.20		
Y-Axis Adjustment per Screw Rotation	mm	0.004		
Y-Axis Adjustment Total	mm	±0.20		
Piston Area	cm2	38.3		
Cylinder Stroke	mm	141		
Operating Pressure	bar	10 – 27		
Maximum Pressure	bar	32		
Air Purge Pressure	bar	0.3 – 0.5		
Lubrication Volume	cm3	0.25 – 0.35		
Lubrication Frequency		Working Cycle (or every 6 minutes)		
Repeatability	mm	±0.001		
Mass	kg	82		
Max Lifting Capacity	kg	175		



Included Features

- * Arm Retraction for Part Loading
- * Extended Reach for Clearance
- * Fixed or Follow Down Operation
- * Upper Arm Gage Clearance
- * 2-Axis Centerline Adjustment
- * 90°= 0.001mm Adjustment
- * Position Feedback Sensor
- * Visible Zero Adjustment Screw

Items Required to Use This Product:

- * Set of Nests
- * Set of Wear Pads
- * Mounting Base